Chambers for Tensile Tester



TH 2700 chamber for tensile tester

Self-supported two-fold body frame Made of stainless steel 2mm 1.4301

Melted, polished and brushed from the outside Heating power 2.3 kW (220 Volt/380 Volt) Range of temperature -80°C + 280°C (optional 350°C / 500°C)

Air circulation with a centric blower - mixing fan

Front door contains 4 glass-platens; Between inner glass platens are heating coils to remove frosting of the glass – (optional door light, internal light)

Up and down hole has a Teflon guide tube outside, V2a inside We add insert shells to reduce to smaller diameter for Pullrods If we supply also Pullrods

External regulator self-optimizing 0.1°C Sika TLK96 (optional Omron RS232 or Eurotherm RS485, analog in and out)

19" Rack with 4 m cable and a solid plug on backside Sensor PT 100

Frame to move chamber in and out of tensile tester Chamber with adjustable feet is carried by the bearings and can be moved to 611 mm away.

Heat up speed 15°C/Minute (from 20 to 80°C without grip)

Energy consumption of our standard TH2700 without grips

100°C	0,11	kWh/h
200°C	0,24	kWh/h
300°C	0,38	kWh/h

Cooling requires liquid nitrogen, which is controlled by a magnet valve on back side of chamber

Temporary frosting of the internal glass is occurred by opening the door and can be solved by using heating coils

To come down to $-70^{\circ}C$ 4 kg liquid air is requested To keep $-70^{\circ}C \sim 3$ kg liquid air per hour is requested TH 2700 standard size (delivery 14 days)

Dimensions: inside 220x220x580 outside 360x480x766mm

TH2700-Esk dto but with removeable wedge ports

TK...-SX special versions of chambers with special dimensions

Inside A x B x C (Width x Deepness x Height)

1/3 prepaying required

TK...-SX-Esk like Version SX but with removeable wedge ports

Options

-Lit door light (heating coils alternative)

-RS232 regulator with RS232 -RS485 regulator with RS485

-T350 elevated temperature range

-WT heat exchanger -SSR special hinge -ESP Antireflex glasses

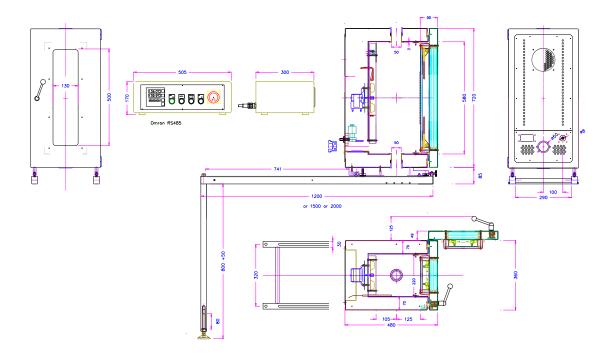
-LHB long hole on back side for extensometer

Grips for

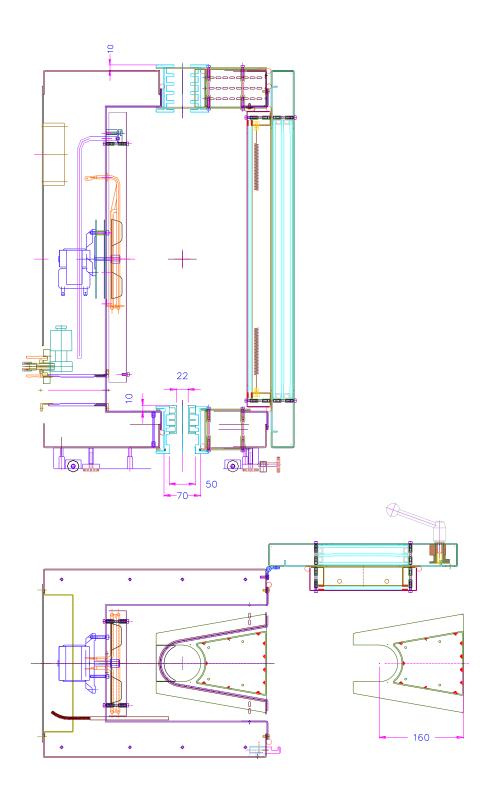
chambers Suitable grips (TH175 THS321) you find on www.grip.de

THS521 Adapter made of stainless steel

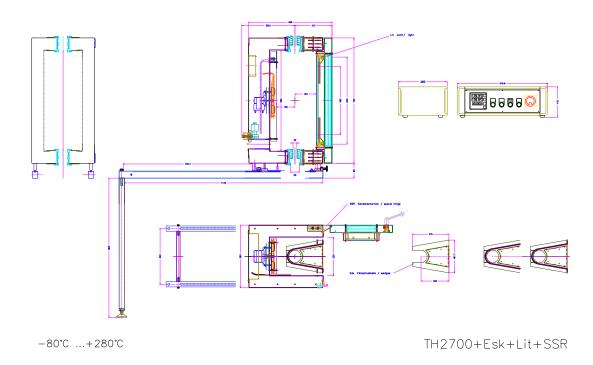
Tube with air pressure connector and Teflon tube



Standard version on stock



ZH2700-Esk on stock



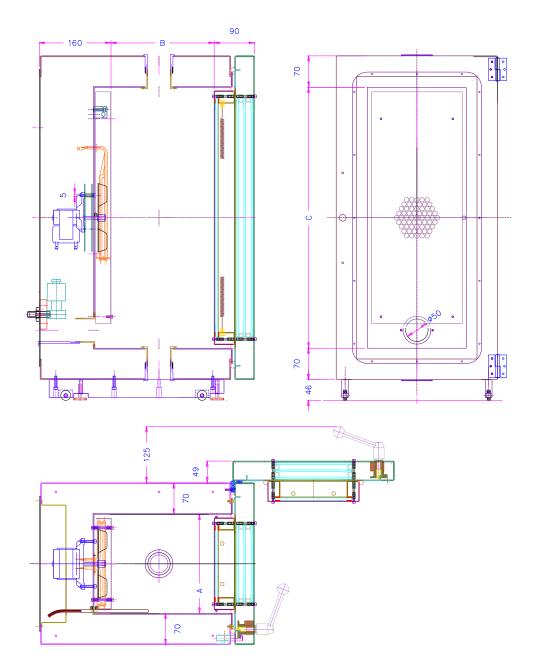








Special Versions

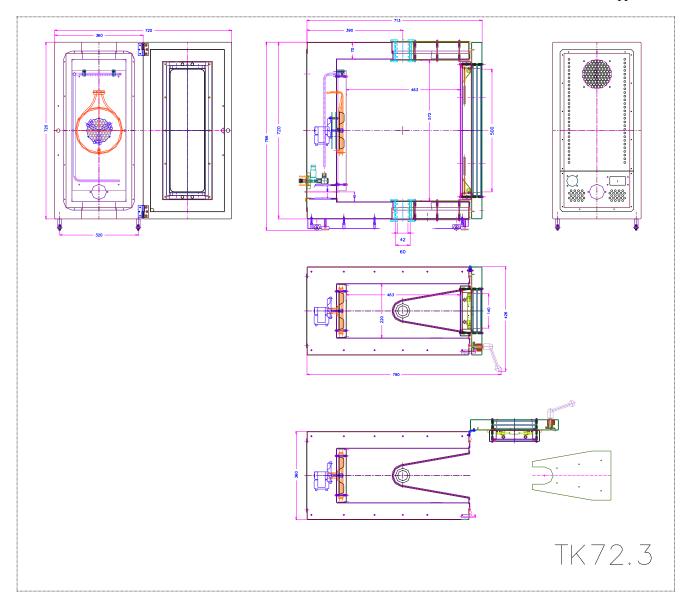


TH2700-A-B-C

Chamber with special Dimension



TK72.3 + ESK200 deep chamber with inserts (option SAY + ESK1)





TK45 special small chamber (option SA1)





TH2700-H850-Li special chamber inter height 850mm with light (220x220x850mm) option SA1





TK21-SX Little chamber Cooler and heating on the right side



TK332 -180°C innen 220x230x310mm 120mm Wallthickness



TK389 T500°C special chamber for useage up to 500°C



TK26- LHB-Esk with removeable wedge ports and slot on backside



TK190-LHB long hole on back side for long travel extensometer



TK43 SX-Esk Big chamber special size with wedges



TK349 special chamber with special wedgeports

https://youtu.be/XWKYuSbwEKg



TH3870-SX with frame for tensile tester



TK42 SX-Esk Special size with Light Special door turning point



TK168 220x230x580 side window removeable wedge ports light



TK293 SF45 side window 45°



TK43-SX-Esk special chamber



TK149 Dimensions 220x250x480mm

BElight

Esk

SSR

Removeable wedge ports
special hinge
extra windows on left and right SF

For single column machines



TK21-3 for single column machine



TK71 220x225x350mm (340x478x430mm) small chambers





TK108 310x280x400mm small chambers

Cooling

with fluid air - with magnetic valve - Standard Solution



Consumption at $-70^{\circ}C \sim 3$ kg fluid air per hour

Special wide chambers for multi axe machines



TK56 Special chamber with double-folding door



TK101 open



TK62 4x glasses on each side - wedge ports - no heating - no ventilator



TH3930-40 special Trolley with counter balance



TK3740 Kammer für biaxiale Zugversuche

TH3870-SX mit Gestell

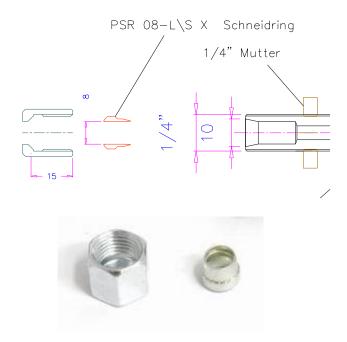


TH4240-C1000 cooler cold air generator for cooling down to -30 $^{\circ}$ C



THS1740 cold platen with peltier elements

Connector for fluid air



To fix a 8mm tube on valve of chamber

<u>https://youtu.be/ERwOe80rF_I</u> how to connect liquid air



TK2-66-1200 trail for chamber



Teflon bushes for chambers $-180^{\circ}C...+280^{\circ}C$





Grips for chambers



TH175-10 + BP Pneumatic grip 10kN -80°C bis 280°C V2a

TH175-10 + BPpneumatic grip + pyramid jaws 10kN -80°C up to 280°C

www.grip.de/G12/TH175

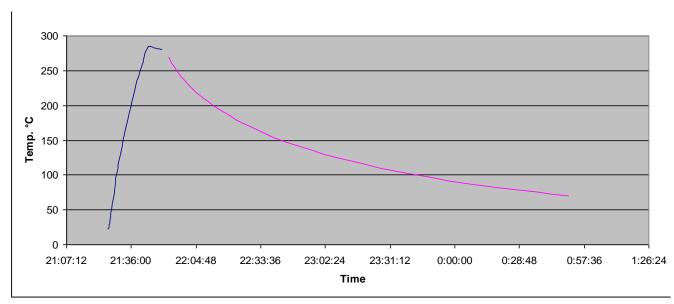


THS321-10 10kN -70°C up to 350°C

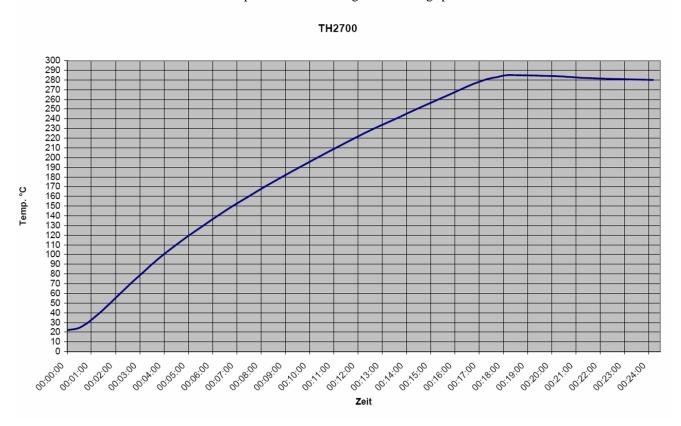


THS321-100-pn 100kN -70°C up to 350°C www.grip.de/G08/THS321

TH2700



Heat up and cool down diagram without grips



Heat up time of TH2700 without grips

Controller

Omron Standard Version E5AN-Q3MT-500-N

RS485

The universal regulators of the product line E5_N are available in 4 Standard-DIN-Formats. All constructions have lighted two-line display with good viewing angle. Each model of this line have 3-colored actual value indicating.

- 2-Point- or PID-Regulation
- relay output, hybrid Relay output, voltage output (for solid-state relay) or current output
- power options 24 V DC / 24 V AC or 100 to 240 V AC
- simply connection to industry-PC to configure, save and copy parameters
- simply setting and operation with the buttons on the front side
- clear diagnosis and alarm indication
- safety in use thanks to the password security and adjustable menu
- large selection of special functions and options

http://www.ia.omron.com/product/family/1432/index I u.html

Eurotherm 2404

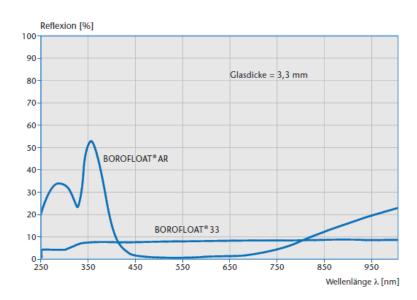
MODELL (2404) Industrieregler Typ 2404
FUNKTION (CC) PID Regler
VERSORGUNGSSPANNUNG (VH) 85-264Vac Netzversorgung
MODUL 1 (LH) Logikausgang Heizen
MODUL 2 (YC) Relais Wechsler Kuehlausgang
KOMMUNIKATION 1 (YM) RS485 MODBUS Protokoll
BEDIENUNGSANLEITUNG (GER) Deutsch
SENSOREINGANG (Z) Pt100 DIN 43760
MINIMUM RANGE -70
MAXIMUM RANGE 280
ANZEIGEEINHEIT (C) Celsius

http://www.eurotherm.com/downloads/documents/user-guides/

Antireflex glass

Optische Eigenschaften

 Reflexion von BOROFLOAT® 33 im Vergleich zu BOROFLOAT® AR (entspiegelt)



MT10..3.2023