# **PNEUMATIC GRIPS**

Small universal pneumatic grips with quick clamping action to test foils, textiles, paper, etc. Pneumatic piston 50 mm Ø Manually adjustable counter jaws

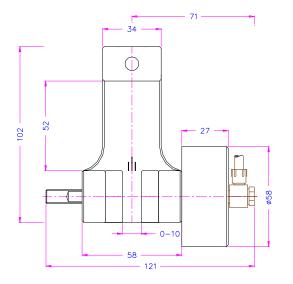
Also available as manual vise grip, see TH56k data sheet

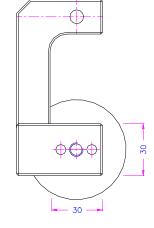
Item no.:	TH56k+Ko TH56k+2Ko
Clamping force:	1.2 kN at 7 bar
Jaw opening:	0-10 mm depending on jaws (see p. 2)
Coupling:	Af159 or Af20 Further couplings on request
Pneumatic connection:	M5 internal thread
Body:	Anodized aluminium
Temperature range:	0 +70°C Further temperature ranges on request
Weight per grip without jaws:	1.02 kg (TH56k+Ko) 1.42 kg (TH56k+2Ko)
Scope of supply:	1 pair of grine without jawa

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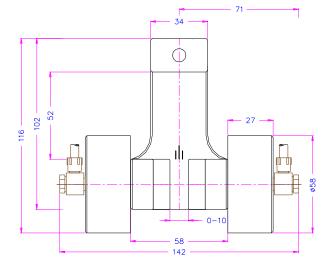
1 pair of grips without jaws

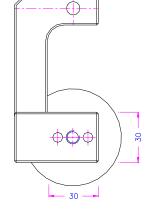
TH56k+2Ko





TH56k+Ko





TH56k+2Ko

# TH56k+Ko

## Jaws for TH56k+Ko and TH56k+2Ko

Scope of delivery 1 set = 4 jaws

Item no.	Surface	Clamping surface H x W	Opening	Weight per pair
TH56k-B	Blank jaws	30 x 30 mm	0 – 10 mm	0,13 kg
TH56k-BG	Rubber-coated jaws	30 x 30 mm	0 – 8 mm	0,13 kg
TH56k-BP	Pyramid (serrated)jaws	30 x 30 mm	0 – 10 mm	0,12 kg
TH56k-BV2	V jaws	30 x 30 mm	2 – 10 mm Ø	0,13 kg
TH56k-BV3	V jaws	30 x 30 mm	3 – 10 mm Ø	0,13 kg
TH56k-BW	Wave jaws	30 x 30 mm	0 – 10 mm	0,12 kg
TH56k-BD	Diamond jaws	30 x 30 mm	0 – 10 mm	0,13 kg
TH56k-BLC	Line contact jaws*	30 x 30 mm	0 – 6 mm	0,13 kg

\*Scope of delivery TH56k-BLC: 1 set = 2 x TH56k-BG + 2 x TH56k-BLC jaws



Blank (smooth) jaws - Suitable for own further treatments

Nickel-plated

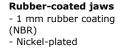


For flexible materials
Wave 5 mm
Hardened steel 58HRC
Nickel-plated

#### V-jaws TH56k-BV2 - For all kinds of round

samples - Tooth pitch 0.8 mm - Hardened steel 58HRC - Nickel-plated





Diamond-coated jaws - Clamping surface coated with synthetic diamonds D91 (170/200 mesh)

Nickel-plated
V jaws TH56k-BV3
For round samples of

- arger diameter - Tooth pitch 1 mm
- Hardened steel 58HRC
- Nickel-plated



Pyramid (serrated) jaws

- Pyramids 1.2x45°
  Hardened steel 58HRC
- Nickel-plated



### Insert jaws

Quick change system. Insert jaws require carriers (TH56k-GT30) Scope of delivery 1 set = 4 jaws

Item no.	Surface	Clamping surface H x W	Opening	Weight per pair	
TH56k-GT30 TH56k-EB	Carrier Blank insert jaws	- 30 x 30 mm	- 0-7 mm	0,09 kg 0,05 kg	
TH56k-EBG	Rubber insert jaws	30 x 30 mm	0-7 mm 0-5 mm	0,05 kg 0,06 kg	and a
TH56k-EBP TH56k-EBW	Pyramid insert jaws Wave insert jaws	30 x 30 mm 30 x 30 mm	0-7 mm 0-7 mm	0,05 kg 0,05 kg	0
TH56k-EBD	Diamond insert jaws	30 x 30 mm	0-7 mm	0,05 kg 0,06 kg	TH56k-GT30+TH56k-EBP

Jaws with other dimensions and surface coatings on request

## Examples for customized solutions:



TH56k-BG20x20



TH56k-BP0.5x45 Fine serration 0.5 mm



TH56k-BGVu Vulkollan coating High wear resistance



TH56k-BTe Teflon coating

## TH56k+Ko

#### Accessories:



#### TH205-1 Foot pedals

None locking: The jaws of the grip open by pressing the foot pedal and close after removing the foot from the pedal. Scope of delivery: 1 pair of foot switches including tubes and fittings

#### TH205-2 Foot pedals

With locking function: The jaws of the grip open by pressing the foot pedal and remain opened after removing the foot from the pedal. The jaws close by pressing the pedal one more time. Scope of delivery: 1 pair of foot switches including tubes and fittings

TH205-PR16bar Pressure regulator Optional for TH205-1 or TH205-2 To adjust air pressure: 1-16 bar

TH205-3 Hand switches





# <u>With locking function:</u> The jaws of the grip close by pulling the handle and remain closed. The jaws open by pushing the handle back. Scope of delivery: 1 unit of hand switches including tubes and fittings

## TH205-4-M5 Hand switches

Pneumatic micro – hand switches, tubes and fittings, M5 connection With locking function: The hand switches are directly installed at the grips, 3/2 directional valve. Only for single action rods with spring inside. Scope of supply: 2 hand switches including tubes and fittings



#### TH216 Silent compressor for laboratories, oil-lubricated, with pressure reducer

Max pressure 16 bar; 230 V/50 HZ; noise level: 38 dB(A) Motor: 0.13 kW; displacement: 17 l/min; tank size 3.5 l Dimensions: 340x290x340 mm (L x W x H); weight 18 kg